## Planning of Quasi-Static Graspless Manipulation

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## 1. Introduction

## Graspless Manipulation



## Planning of Graspless Manipulation



How to manipulate an object
from initial configuration to goal configuration

## Problem

- Planning of graspless manipulation is more difficult than that of pick-and-place because of contacts with the environment


## Difficulty in Planning of Graspless Manipulation

|  | Required Analysis for Planning | Manipulation |
| :---: | :--- | :--- |
| Pick-and-Place | Geometrical Analysis <br> (Collision Avoidance) | Reversible |
| Graspless <br> Manipulation | Geometrical and Mechanical <br> Analysis (Contact Force, <br> Friction, Gravity) | Irreversible <br> (e.g., pushable <br> but unpullable) |

## Pushing: [Terasaki 93] [Kurisu 94] [Lynch 96]

Manipulation by only Type-A Contacts: [Erdmann 98]
Manipulation with only Sliding Contacts: [Trinkle 93]

## Objective

Planning of General Graspless Manipulation
Planning method that can deal with various operations

cf. [MAEDA et al. @ICRA2001]

- Planning of General Graspless Manipulation
- Contact-State Graph Required


## Approach

## Challenging Point

How to reduce computation time for mechanical analysis


> Approximate Calculation Algorithm of Movable Directions of a Manipulated Object

Replace many-time calculations for movable directions of the object with one-time approximate calculation

## Outline of Presentation

Model of Graspless Manipulation


Calculation of Movable Directions


Planning of Graspless Manipulation

## 2. Model of Graspless Manipulation

## Assumptions

- Manipulation is quasi-static
- Under gravity
- Coulomb friction (static and kinetic friction coefficients are equal)

- approximation of friction cones
with polyhedral convex cones
- replace line contacts and surface contacts with their equivalent point contacts



## Representation of Contact Forces

- Wrench through Contacts with Environment

$$
\boldsymbol{W}_{\mathrm{env}} \boldsymbol{k}_{\mathrm{env}} \quad\left(\boldsymbol{k}_{\mathrm{env}} \geq \mathbf{0}\right) \quad \begin{gathered}
\text {..Polyhedral Convex Cone } \\
\text { (Composite Friction Cone) }
\end{gathered}
$$

$\boldsymbol{W}_{\text {env }}:$ Matrix that converts contact forces to wrench
with regard to C.O.M.
$\boldsymbol{k}_{\text {env }}=\left[\begin{array}{lll}\boldsymbol{k}_{1}^{T} & \cdots & \boldsymbol{k}_{n}^{T}\end{array}\right]^{T}$ : coefficient vector for contact forces

- Wrench through Contacts with Robots

$$
\boldsymbol{W}_{\mathrm{rob}} \boldsymbol{k}_{\mathrm{rob}} \quad\left(\boldsymbol{k}_{\mathrm{rob}} \geq \boldsymbol{0}\right) \quad \text {...Polyhedral Convex Cone }
$$

## Equilibrium Equation of Object

$$
\boldsymbol{Q}_{\mathrm{krown}}+\boldsymbol{W}_{\mathrm{rob}} \boldsymbol{k}_{\mathrm{rob}}=-\boldsymbol{W}_{\mathrm{env}} \boldsymbol{k}_{\mathrm{env}}
$$

$\boldsymbol{Q}_{\text {known }}:$ Known (constant) external force (Gravity)


## 3. Calculation of Movable Directions

## Movable Directions of Object

- Geometrically Movable Directions
- Directions of object motion without geometrical interference with the environment
- Represented by polyhedral convex cones
- Mechanically Movable Directions
- Mechanically manipulable directions by robots


Required for Manipulation Planning

## Required Calculation of Movable Directions for Planning

## Existing Researches

- Calculation of a Mechanically Movable Direction for an External Force
- Time-Consuming for Planning


Approximate Calculation of a Set of Mechanically Movable Directions for a Set of External Forces

## Calculation of a Set of External Forces for Quasi-Static Manipulation

Forces that can quasi-statically manipulate an object
= Forces that break the equilibrium of the object infinitesimally

Intersection of Friction Cone of Contacts with Robots and Surface of Friction Cone of Contacts with Environment


## Approximate Calculation Algorithm of Movable Directions

I. Calculate a set of external forces that can quasi-statically manipulate the object (intersection of friction cones)
II. Calculate a set of virtual acceleration of the object in free space by the set of external forces
III. Project the set of acceleration onto the surface of the polyhedral convex cone for geometrically movable directions


The projection corresponds to a set of movable directions

## Example: Pushing on a Slope



Quasi-Statically Movable Directions: both Uphill \& Downhill

## Numerical Example



Square-Shaped Object in Contact with Environment

- length of each side of object $=2$
- friction coefficient between object and environment $=0.3$
- friction coefficient between object and robot $=0.2$
- weight of object $=9.8$


## Set of External Forces that Can Be Applied to the Object



The effect of change of a robot finger can be represented by two virtual fixed fingers

## Calculation Result



## Geometrically

Movable Directions


## Quasi-Statically Movable Direction



## 4. Planning of Graspless Manipulation

Planning of Planar Graspless Manipulation Using Calculation Method of Movable Directions


Assumptions:

- One-finger Robot, Point Contact
- Finger can apply any force within friction cone


## Specification of Planning

Input:
Initial and Goal Configurations of the Object


Output:
Path of Object, Path of Robot Fingertip, Time Series of Fingertip Force

## Procedure of Planning

- Generation of Graph
I. Discretize C-Space to Generate Nodes
II. Calculate Feasible Area of Robot Fingertip
III. Calculate Quasi-Statically Movable Directions and Connect Nodes by Arcs
IV. Assign Manipulation Cost to Each Arc

- Graph Searching

Search Minimum-Cost Path from Initial to Goal Configurations (Dijkstra's Algorithm)

## Planned Results: Pushing and Pulling



Pushing on a Plane

"Pulling" on a Slope

## Planned Result: Pushing and Tumbling



Pushing and Tumbling

## Study on Planned Manipulation

- Basic graspless manipulations (Pushing, Pulling, Tumbling) are generated
- Jump of Finger Position
$\Rightarrow$ Two-Finger Manipulation with Regrasping
- Computation Time (C-Space of 36,000 Nodes)
about 4.5 CPU minutes (UltraSPARC-III 334MHz)


## 5. Conclusion

## Conclusion

We proposed
Approximate Calculation Method of Quasi-Statically Movable Directions of Object
based on mechanical analysis
Using this method,we showed
Planning of Planar Graspless Manipulation

Future Work
Validation of Approximate Calculation Method for Movable Directions

