### Teaching of Grasp/Graspless Manipulation for Industrial Robots by Human Demonstration

Yusuke MAEDA Nanako ISHIDO Haruka KIKUCHI <u>Tamio ARAI</u>

The University of Tokyo

## Introduction

#### • Problems in robot programming

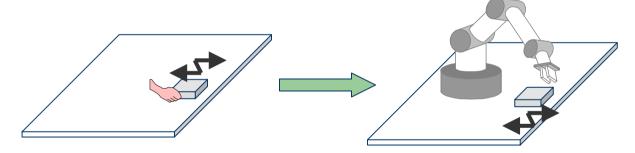
- Difficult for novice operators
- Time-consuming

Easy robot programming is highly demanded

# **Teaching by Showing**

• Intuitive robot programming by human demonstration

[Ikeuchi 94] [Kuniyoshi 94] ...

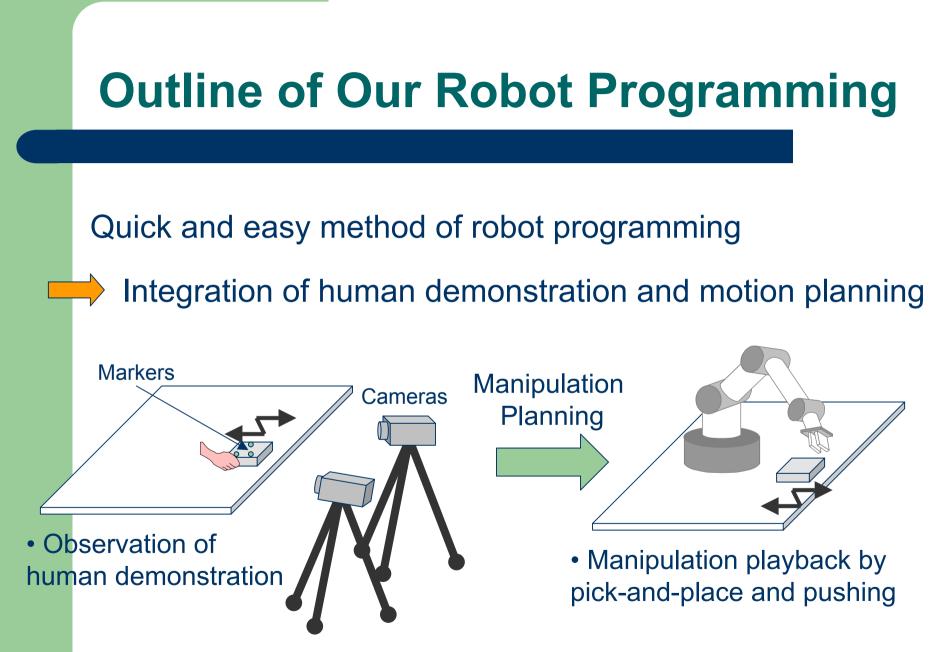


- Not ready for industrial application
  - Complexity of implementation
  - Necessity of bothersome robot calibration
  - Expensive hardware (e.g. special sensors)

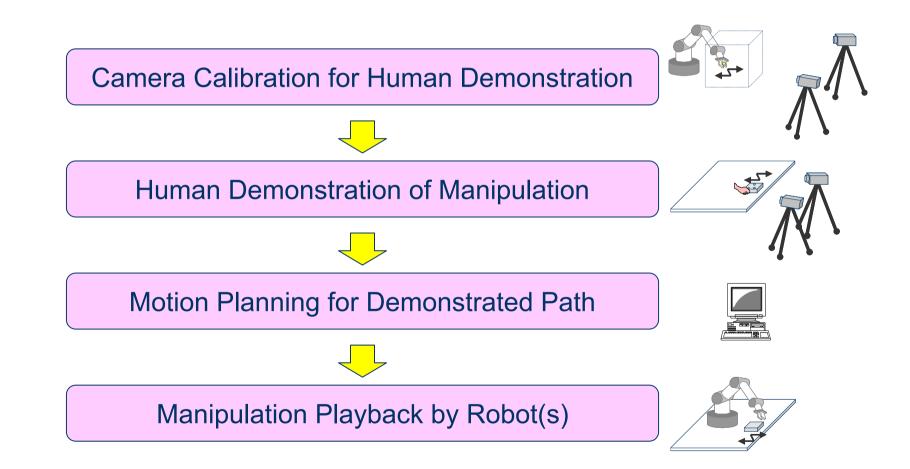
# **Objective**

- Simple and easy robot programming
  - Easy implementation
  - Quick and easy calibration
  - For grasp/graspless manipulation by conventional industrial robots





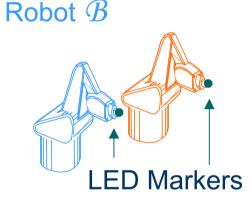
## **Procedure of Robot Programming**



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# Calibration for Human Demonstration

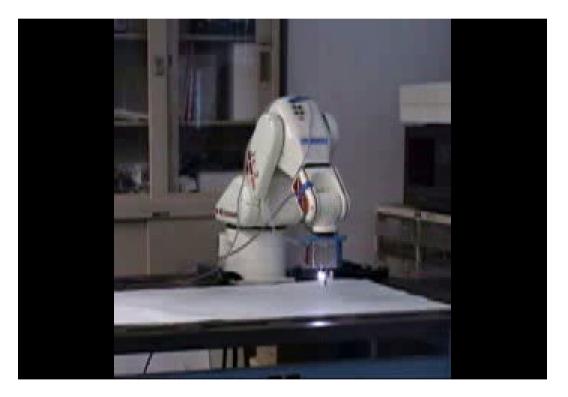
- Stereo vision based
  (DLT: Direct Linear Transformation)
- Mostly automated
- Minimum modification to robots (LED markers attached)
- No need for calibrated cameras
- Freely placed cameras



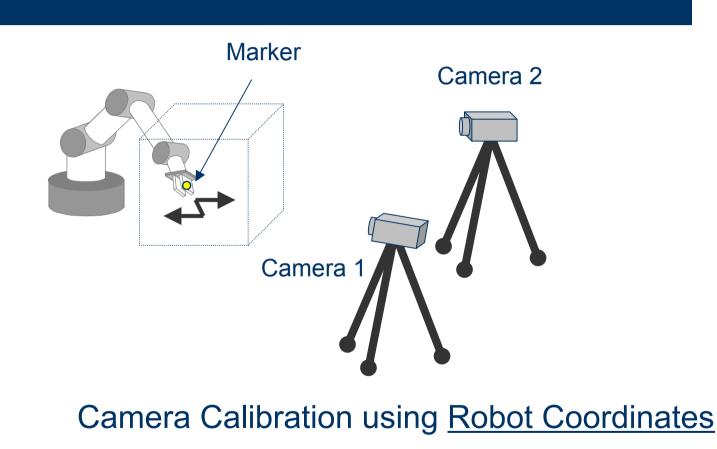
Robot  $\mathcal{A}$ 



## **Calibration Procedure**

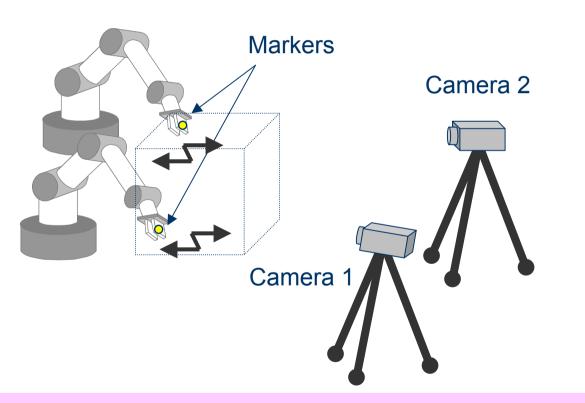


# **Calibration for Single Robot**



Absolute positional error of robots can be canceled!

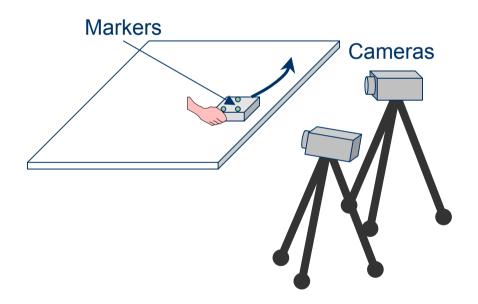
## **Calibration for Multiple Robots**



Mutual positional relationship between the robots is also obtained [Arai 02]

# Human Demonstration of Manipulation

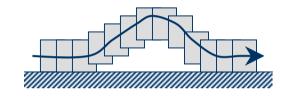
• Object path is obtained by observing markers attached on the object



- Positions of the markers on the object are known
- Markers are removed after human demonstration

# Path Segmentation for Manipulation Planning

#### Object path obtained in human demonstration

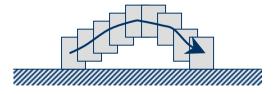


**3D Hough Transformation** 

Segments on a plane (Constrained motion)

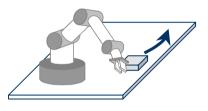
Segments not on a plane (Unconstrained motion)





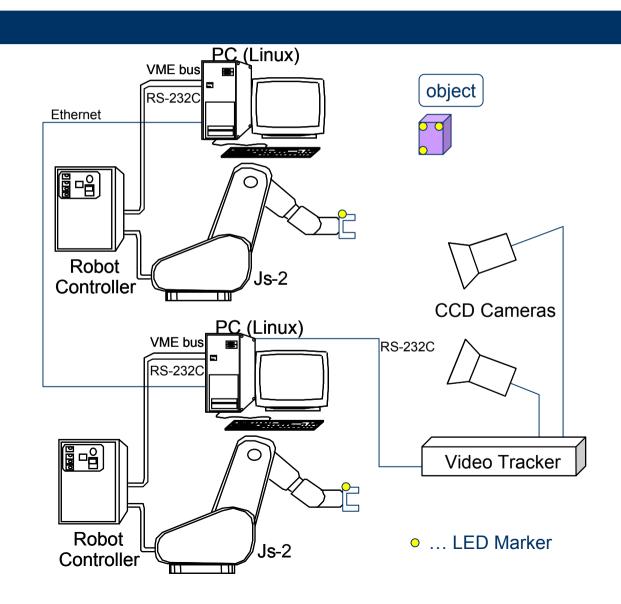
# Manipulation Planning for Path Reproduction

- Pick-and-Place (for unconstrained motion)
- Pushing (for constrained motion)
- Operation Transition
  - Pick-and-Place ⇒ Pushing
  - Pushing ⇒ Pick-and-Place



- Regrasping (for collision avoidance)
  - Pick-and-Place ⇒ (Regrasping) ⇒ Pick-and-Place
  - Pushing ⇒ (Regrasping) ⇒ Pushing
- Operation Assignment to Multiple Robots

## **Experimental Setup**



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## **Experiment: Manipulation Playback by Pick-and-Place and Pushing**

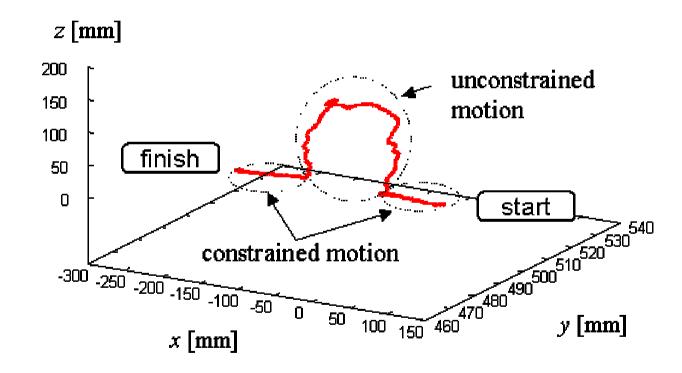




#### Human Demonstration

Playback

## **The Demonstrated Path**



## **Experiment: Manipulation Playback by Two Robots**







#### Playback

## **Summary**

- Instant robot programming by human demonstration
  - Using markers for human demonstration
    - For easy implementation
  - Automated camera calibration using robot coordinates
    - Absolute positional error of robots can be canceled
  - Manipulation planner for path reproduction
    - Pick-and-place and pushing

## **Future Work**

- Coping with occlusion
- More sophisticated manipulation planner
- Application to "Plug & Produce" in manufacturing systems